



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2282-7

Job Sheet 186069



Part No: D2282-7

Job Qty: 120 ea

Part Name: Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/9/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Machining		✓ 11/16/18
100	Hardinge	120 pcs	11/16/18	11/16/18	0.02	3.13	Hardinge		✓ 11/16/18
120	QC	120 pcs	11/16/18	11/16/18	0.00	0.00	QC8		✓ 11/16/18
130	Packaging	120 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		✓ 11/16/18
140	QC21-SA	120 Ea	11/16/18	11/16/18	0.00	0.00	QC21		✓ 11/16/18

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA190
Descriptions: 130 - ***STOCK IN LARGE FAB***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	7.9920 ft (.0666 ea)	90-Start up Operation	502145

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	8	28	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	0.795Inches ± 0.010	0.805 0.785		
2	Handle Tube	0.493Inches ± 0.010	0.503 0.483		
3	Handle Tube	0.675Inches ± 0.010	0.685 0.665		

Plex 11/9/18 10:53 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐		Engineering ☐ Quality ☐ Other ☐																																																																																																																																					
Date : _____		Step #: _____		DART AEROSPACE Container No: S127145 Part: D2282-7 Job No: 186069 Serial No/Batch: S127145 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/13/18 Howe'sbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com		MRB (QSI042) Approval																																																																																																																																					
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